



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D119-796-201
Job Sheet 177735



Part No: D119-796-201

Job Qty: 1 ea

Part Name: Aft Crosstube Installation With Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 6/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 14-09-05 DD VERF:JLM IPP REV:B 14.10.22 AS PER PA1 DD VERF:JLM IPP REV:C 14.11.19 AS PER IIN REV:B DD VERF:JLM IPP REV D 15.02.13 AS PER REV C JLM VERIFIED BY:DD IPP REV:E 15.05.13 PER REV D JLM VERIFIED BY:DD IPP REV:F 15.08.25 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 28 2018
110	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging1-1		
120	QC	1 pcs	6/4/18	6/4/18	0.00	0.00	QC4		
125	DC	1 pcs	6/4/18	6/4/18	0.00	0.00	DC		
130	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging1-1		
140	QC21-FG	1 Ea	6/4/18	6/4/18	0.00	0.00	QC21		JUN 29 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D119-796-201 CHG004
Descriptions: 130 - Identify and pack for shipping as per PPP D119-796-201

Fg. sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5C32A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN5C7A	Bolt	12 Ea (12 ea)	90-Start up Operation	
D3672-7	Washer, Phenolic	8 Ea (8 ea)	90-Start up Operation	
DP460	Scotch Weld Adhesive	1 pcs (1 ea)	90-Start up Operation	
MS21043-5	Nut	4 Ea (4 ea)	90-Start up Operation	
MS21250-05048	Bolt (Use Ms21250-05-048)	4 Ea (4 ea)	90-Start up Operation	
MS21920-28	Clamp	2 Ea (2 ea)	90-Start up Operation	
NAS1149C0532R	Washer	8 Ea (8 ea)	90-Start up Operation	
NAS1149C0563R	Washer	12 Ea (12 ea)	90-Start up Operation	
D119-796-251	Aft Crosstube Installation With Step (No Hardware)	1 Ea (1 ea)	110-Packaging	5085027



Container No: S085170



Part: D119-796-201

Job No: 177735

Serial No/Batch: S085170

Revision:
Inspector:
Exp Date:
Instructions:

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17/18 11:07 AM Dart.Gagnon.Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5C32A	4	74	0
	AN5C7A	12	128	0
	D3672-7	8	507	0
	DP460	1	15	0
	MS21043-5	4	120	0
	MS21250-05048	4	14	0
	MS21920-28	2	80	0
	NAS1149C0532R	8	357	0
	NAS1149C0563R	12	552	0
110-Packaging	D119-796-251	1	0	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004147	F131650	AN5C32A	Bolt		ST336	4
004147	S085151	AN5C7A	Bolt	s041128	ST338	12
004147	S085150	D3672-7	Washer, Phenolic	f157442	ST047	8
004147	S085152	DP460	Scotch Weld Adhesive	s044115	GA	1
004147	S085149	MS21043-5	Nut	s024470	ST302	4
004147	S085148	MS21250-05048	Bolt (Use Ms21250-05-048)	s058168	ST295	4
004147	S085147	MS21920-28	Clamp	s071412	ST543	2
004147	S085146	NAS1149C0532R	Washer	s055951	ST266	8
004147	S085145	NAS1149C0563R	Washer	s060989	ST265	12

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Description: AFT CROSSTUBE INSTALLATION WITH PEG STEPS

[illegible]